



A Division of D&D Products, Inc.

## Service Bulletin

Reference #: 2012-002

**Subject: Eliminating Loader Arm Drift**

Loader arm drift does occasionally occur. When it does, it is most often caused by a pedestal being out of plumb. If you are experiencing loader arm drift, check the following:

- A. Use level or plumb-bob to verify the pedestal is plumb.
  - If the pedestal is plumb, confirm all bolts are properly torqued and proceed to "B" below.
  - If the pedestal is not plumb, remove any grout from under the pedestal base and readjust leveling nuts as required to re-establish plumb. Torque pedestal base nuts (1-1/8-7 thread) to 600 ft-lbs (lubricated). Torque to 800 ft-lbs dry (no lubricant). Use 1-11/16" deep well socket.  
Note: It may be necessary to rent a multiplier-type torque wrench with deep well socket.
- B. Install brake motors on the Sumitomo slewing bearing drives.

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If you have questions on any aspect of this Service Bulletin or need further assistance of any kind, please contact DYNATEK's Customer Service Department at:

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